

Thank you very much for choosing Osborne for your table project.



Instructions for Installing Corner Blocks for 4" Wide Legs (Part #310500)

Included:

- Four Wooden Corner Blocks that are 1" x 3 1/2" x 9 7/8"
- Four 4" hanger bolts
- Four washers
- Four threaded inserts
- Sixteen attachment screws



You will need:

- Wood glue
- 1/2" drill bit
- Allen wrench
- Drill
- Clamps
- Wrench

Instructions:

1. If your table legs do not already have threaded inserts installed, this will be your first step. Use the corner block as a guide to determine where the insert will need to be installed. Line up the corner block against the leg so that the top of both pieces are flush. Make note of where the pre-drilled hole in the center of the corner block is and mark that on the leg.
2. Secure your leg with clamps to make installing the threaded insert easier. You will need to drill a 1/2" hole into the corner of the leg where it is marked. **Tip:** use tape to mark your drill bit at the correct depth.
3. Once you have drilled the hole into the leg, you can install the threaded insert by using the allen wrench. Tighten until the insert is completely sunken into the leg.
4. Now, you will need to attach your table legs to the table apron of your choice. If you are using one of our custom table base kits, we have a video demonstration on that process that can be viewed by **scanning the QR code to the right or clicking [here](#).**
5. Apply wood glue to the angled edges of the corner block. This will lie against the table apron. With the table sitting on its side so that the corner you are working on is sitting flat, line the block up in the corner so that the glued edges are flush with the apron.
6. Take the hanger bolt with a washer attached and start to twist it through the threaded center hole of the corner block. This hole should line up with the threaded insert that was previously installed into the leg. You do not have to tighten it yet.
7. Grab the attachment screws and drill those through the pre-drilled holes on each corner of the corner block. These are used to secure the block to the table apron.
8. Use a wrench to tighten the hanger bolt and the corner block is now completely installed! Repeat this for all four corners of your table build.



To view a video of a build that utilized these corner blocks, scan the QR code to the left or [click here](#).